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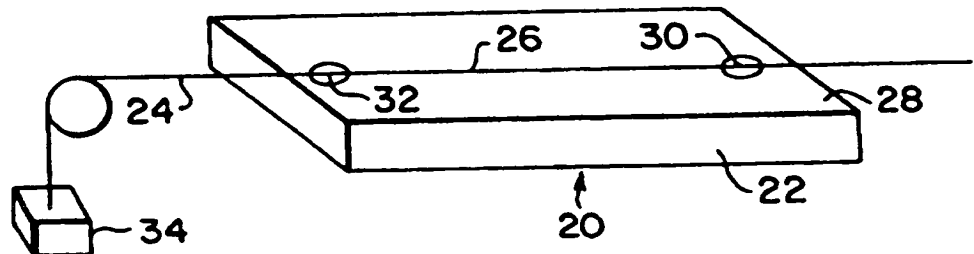
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(54) Title: ATHERMAL OPTICAL DEVICE

(57) Abstract

An athermal optical device and a method for producing the device, such as an athermal optical fiber reflective grating (20), are described. The athermal optical fiber reflective grating device (20) comprises a negative expansion substrate (22), an optical fiber (24) mounted on the substrate (22) surface, and a grating (26) defined in the optical fiber (24). The method for producing the athermal optical fiber reflective grating (20) device comprises providing a negative expansion substrate (22), mounting an optical fiber (24) with at least one reflective grating (26) defined therein onto the substrate (20) upper surface, and affixing the optical fiber (24) to the substrate (22) at at least two spaced-apart locations (30, 32).



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ATHERMAL OPTICAL DEVICE

FIELD OF THE INVENTION

This invention relates to a temperature compensated, athermal optical device and, in particular, to an optical fiber reflective grating device incorporating a negative expansion beta-eucryptite substrate to produce an athermal optical fiber reflective grating device, and to a method of producing the athermal optical fiber reflective grating device.

BACKGROUND OF THE INVENTION

Index of refraction changes induced by UV light are useful in producing complex, narrow-band optical components such as filters and channel add/drop devices. These devices can be an important part of multiple-wavelength telecommunication systems. The prototypical photosensitive device is a reflective grating (or Bragg grating), which reflects light over a narrow wavelength band. Typically, these devices have channel spacings measured in nanometers.

There are already known various constructions of optical filters, among them such which utilize the Bragg effect for wavelength selective filtering. US Patent 4,725,110 discloses one method for constructing a filter which involves imprinting at least one periodic grating in the core of the optical fiber by exposing the core through the cladding to the interference pattern of two ultraviolet beams that are directed against the optical fiber at two angles relative to the fiber axis that complement each other to 180°. This results in a reflective grating which is oriented normal to the fiber axis. The frequency of the light reflected by such an optical fiber with the incorporated grating filter is related to the spacing of the grating which varies either with the strain to

which the grating region is subjected, or with the temperature of the grating region, in a clearly defined relationship, which is substantially linear to either one of these parameters.

For a uniform grating with spacing L , in a fiber with an effective index of refraction n and expansion α , the variation of center reflective wavelength, λ , is given by

$$d\lambda/dT = 2L[dn/dT + \alpha n]$$

In silica and germania-silica fiber reflective gratings the variation in center wavelength is dominated by the first term in the brackets, the change of index of refraction with temperature. The expansion term contributes less than ten percent of the total variability. $d\lambda/dT$ is typically $0.01 \text{ nm}/^\circ\text{C}$ for a grating with a peak reflectance at 1550 nm .

One practical difficulty in the use of these gratings is their variation with temperature. In as much as the frequency of the light reflected by the fiber grating varies with the temperature of the grating region this basic filter cannot be used in applications where the reflected light frequency is to be independent of temperature. Methods of athermalizing the fiber reflective grating would increase the applications for such gratings.

One method of athermalizing a fiber reflective grating is to thermally control the environment of the grating with an actively controlled thermal stabilization system. Such thermal stabilization is costly to implement and power, and its complexity leads to reliability concerns.

A second athermalization approach is to create a negative expansion which compensates the dn/dT . Devices which employ materials with dissimilar positive thermal expansions to achieve the required negative expansion are known.

US Patent 5,042,898 discloses a temperature compensated, embedded grating, optical waveguide light filtering device having an optical fiber grating. Each end of the fiber is attached to a different one of two compensating members made of materials with such coefficients of thermal expansion relative to one another and to that of the fiber material as to apply to the fiber longitudinal strains, the magnitude of which varies with temperature in such a manner that the changes in the longitudinal strains

substantially compensate for these attributable to the changes in the temperature of the grating.

Yoffe, G. W. *et al* in "Temperature-Compensated Optical-Fiber Bragg Gratings" OFC'95 Technical Digest, paper W14, discloses a device with a mechanical arrangement of metals with dissimilar thermal expansions which causes the distance
5 between the mounting points of an optical fiber to decrease as the temperature rises and reduce the strain in a grating.

Such devices have several undesirable properties. First, fabricating a reliable union with the fiber is difficult in such devices. Second, the mechanical assembly and
10 adjustment of such devices make them costly to fabricate. These systems also show hysteresis, which makes the performance degrade under repeated thermal cycling. Finally some of the approaches require that the grating, which can be several centimeters long, be suspended, making them incompatible with other requirements of passive devices such as insensitivity to mechanical shock and vibration.

Another method of incorporating negative expansion which may be envisaged is
15 to provide a substrate for mounting the optical fiber grating thereon which is fabricated from material with an intrinsic negative coefficient of expansion .

US Patent 4,209,229 discloses lithium-alumina-silica type ceramic glasses, particularly those having stoichiometries, on a mole ratio basis, in the range of 1 Li₂O:
20 0.5-1.5 Al₂O₃: 3.0-4.5 SiO₂, which are particularly adapted for use as protective outer layers over fused silicas and other cladding materials for optical fiber waveguide members. When these lithium aluminosilicate glasses are cerammed, that is, heat treated to produce nucleated crystallizations, the dominant crystal phase developed is either beta-eucryptite or beta-quartz solid solution. Nucleating agents such as TiO₂ and ZrO₂,
25 are used to initiate crystallization of the glass. The glasses produced in this manner have negative coefficients of expansion averaging about $-1.4 \times 10^{-7}/^{\circ}\text{C}$ over the range of 0°-600°C. Thin layers of these lithium aluminosilicate glasses can be cerammed to develop fine-grained crystal phases by heat treating a coated filament at 700-1400°C for a time not exceeding one minute. The cooled outer layer exerts a compressive stress on
30 the coated fiber.

US Patent 5,426,714 disclose optical fiber couplers which utilize

beta-eucryptite lithium aluminosilicates having a low or negative coefficient of thermal expansion as fillers for polymeric resins. The glass-ceramics were obtained by melting the composition in a platinum crucible at 1650°C. The glass was then drigaged, cerammed and ground to a powder. A beta-eucryptite composition of 15.56 wt.% Li₂O, 53.125 wt.% Al₂O₃, 31.305 wt.% SiO₂ having a negative coefficient of thermal expansion of $-86 \times 10^{-7} / ^\circ\text{C}$ measured between -40°C and +80°C is disclosed (Col. 4, lines 24-28).

It is an object of this invention to provide a temperature compensated optical device which is an athermal device.

It is an object of this invention to provide a temperature compensated optical fiber reflective grating device which is an athermal device.

It is an object of this invention to provide a temperature compensated optical fiber reflective grating device which tolerates shock and vibration.

It is an object of this invention to provide a temperature compensated optical fiber reflective grating device which has a stable center wavelength.

It is an object of this invention to provide a temperature compensated optical fiber reflective grating device in which the grating region of the fiber is straight.

SUMMARY OF THE INVENTION

Briefly stated the invention provides a method for producing an athermal optical device comprising; providing a negative expansion substrate having an upper surface; mounting a thermally sensitive, positive expansion optical component onto the substrate upper surface and affixing the component to the substrate at at least two spaced apart locations.

In another aspect of the invention there is provided an athermal optical device comprising; a negative expansion substrate having an upper surface; a thermally sensitive, positive expansion optical component affixed to the substrate upper surface at at least two spaced apart locations.

In another aspect of the invention there is provided a method for producing an athermal optical fiber grating device comprising; providing a negative expansion substrate having an upper surface and first and second ends; mounting an optical fiber

with at least one grating defined therein onto the substrate upper surface such that the grating lies between and at a distance from each end; and affixing the optical fiber to the substrate at at least two spaced apart locations.

5 In another aspect of the invention there is provided an athermal optical fiber grating device comprising; a negative expansion substrate having an upper surface and first and second ends; an optical fiber affixed to the substrate upper surface at at least two spaced apart locations; and a grating defined in the optical fiber between and at a distance from each end.

10 The novel aspects of this invention are set forth with particularity in the appended claims. The invention itself, together with further objects and advantages thereof may be more fully comprehended by reference to the following detailed description of a presently preferred embodiment of the invention taken in conjunction with the accompanying drawings.

15 **BRIEF DESCRIPTION OF THE DRAWINGS**

Figure 1 is a schematic drawing of an embodiment of an athermal optical fiber grating device.

Figure 2 is a schematic drawing of a second embodiment of an athermal optical fiber grating device.

20 Figure 3 is a schematic drawing of a third embodiment of an athermal optical fiber grating device.

Figure 4 is an enlarged view of the affixing channel depicted in Figure 3.

Figure 5 is a schematic drawing of a fourth embodiment of an athermal optical fiber grating device.

25 Figure 6 is a thermal expansion graph of a beta-eucryptite glass-ceramic.

Figure 7 is a thermal expansion graph of a beta-eucryptite glass-ceramic.

Figure 8 is a graph of an athermalized grating center wavelength .

Figure 9 is a schematic drawing of an embodiment of an athermal optical fiber fused coupler device.

30 Figure 10 is a schematic drawing of an embodiment of an athermal planar waveguide device.

DETAILED DESCRIPTION OF THE INVENTION

Thermally sensitive optical devices of the invention include optical waveguides, UV photo induced fiber gratings and optical fiber couplers. The optical fiber reflective gratings used in the device of this invention are well known to those familiar with the art, for example, UV photo induced gratings of the Bragg type.

In this invention, the athermalization approach taken is to create a negative expansion which compensates for the positive change in refractive index of the optical fiber with a change in temperature. The coefficient of expansion required is on the order of $-50 \times 10^{-7}/^{\circ}\text{C}$, or perhaps slightly higher because of stress-optic effects. In this approach, the fiber containing the grating is mounted, preferably under tension, on a substrate that imparts a negative thermal expansion to the fiber. Thus, as the temperature is increased, the tension is reduced, but the fiber is never put into compression (as this would be mechanically unstable).

The optical fiber, for example a germania-silica fiber, is affixed to a substrate with an intrinsic negative coefficient of expansion. The increase of the index of refraction of the fiber caused mostly by the thermal drift, is compensated by a negative mechanical expansion. The negative expansion is imparted by a substrate fabricated from a material based on a silica based glass-ceramic possessing an intrinsic negative coefficient of expansion. The negative expansion is obtained by inducing micro crystals in the glass-ceramic which undergo a reconstructive phase change on heating at high temperatures, for example about 1300°C , to produce a highly ordered beta-eucryptite (*i.e.* stuffed beta-quartz) structure.

A suitable material for the substrate, beta-eucryptite, has been identified which provides compensation over a wide temperature range, for example -40° to $+85^{\circ}\text{C}$, which is mechanically robust against creep and shows minimal thermal hysteresis. In some applications an even wider range of temperatures may be tolerated. The beta-eucryptite material is based on a highly ordered lithium aluminosilicate glass-ceramic which is, in itself, a stuffed derivative of beta-quartz containing aluminum and lithium. Significant titania, for example $>2 \text{ wt}\%$, is also required to be present as a nucleating agent to induce crystallization of the solid solution in order to minimize grain size and reduce hysteresis due to inter granular micro cracking.

The beta-eucryptite solid solution of preference lies between stoichiometric LiAlSiO_4 ($\text{Li}_2\text{O}:\text{Al}_2\text{O}_3:2\text{SiO}_2 = 1:1:2$) and $\text{Li}_2\text{Al}_2\text{Si}_3\text{O}_{10}$ ($\text{Li}_2\text{O}:\text{Al}_2\text{O}_3:3\text{SiO}_2 = 1:1:3$), and the nucleating agents TiO_2 and, optionally, ZrO_2 , are added in such a way as to produce accessory phases Al_2TiO_5 or ZrTiO_4 , preferably the former, for the lowest thermal expansion coefficients.

This glass-ceramic has a true negative expansion micro crystalline phase, strongly along one axis, c-axis, mildly positive along the other, a-axis and is mechanically stable over a wide temperature range, showing little hysteresis or physical property degradation.

In weight percent, a suitable glass-ceramic composition range is as follows: SiO_2 43-55%, Al_2O_3 31-42%, Li_2O 8-11%, TiO_2 2-6%, and ZrO_2 0-4%.

The beta-eucryptite substrate of the invention is preferably a material with a coefficient of thermal expansion between $-30 \times 10^{-7}/^\circ\text{C}$ and $-90 \times 10^{-7}/^\circ\text{C}$, more preferably $-50 \times 10^{-7}/^\circ\text{C}$ to $-75 \times 10^{-7}/^\circ\text{C}$, even more preferably $-55 \times 10^{-7}/^\circ\text{C}$.

In order to produce material with this degree of negative expansion the beta-eucryptite has to be very highly ordered to form alternating AlO_4 and SiO_4 tetrahedra. This is achieved by heating the crystallized phase at a top temperature near 1300°C for at least 3 hours, preferably about 4 hours. In order to prevent cracking of the glass a thermal schedule is used which requires heating the glass through a range of temperatures which maintains a desired viscosity during crystallization near 5×10^{10} poises thereby precluding sagging or cracking.

The beta-eucryptite materials of the prior art were not obtained in a slab form but rather were prepared as thin coatings or crushed powders. In order to produce a glass-ceramic substrate of the desired size (potentially several centimeters long) a glass of some stability is required. The molten glass must be cast into thin slabs, for example < 0.5 in. thick, onto a metal table or mold to ensure rapid cooling. The glass is then annealed at about 700°C - 800°C for several hours and then cooled slowly to avoid undesirable stresses.

EXAMPLES OF BETA-EUCRYPTITE COMPOSITIONS

Example 1

A composition containing on a weight percent basis 50.3% SiO_2 , 36.7% Al_2O_3 ,

9.7% Li_2O and 3.3% TiO_2 is melted at 1600°C in a crucible then the glass is cast onto a cold steel plate to form a disc of about 0.25 to 0.5 in thick. The slab is then cut into bars and heated to 715°C at 300°C/hr, to 765°C at 140°C/hr, to 1300°C at 300°C/hr, held at this temperature for 4 hours then cooled at the furnace cooling rate for several hours to less than about 100°C.

Figure 6 shows a thermal expansion measurement on a 2 inch (50 mm) sample of the material composition of Example 1 which gives an average negative coefficient of expansion of $-78 \times 10^{-7}/^\circ\text{C}$ (measured between 25°-150°C) and a moderate level of hysteresis as evidenced by the very similar heating and cooling curves.

Example 2

A composition containing on a weight percent basis 49.0% SiO_2 , 37.1% Al_2O_3 , 9.6% Li_2O and 4.3% TiO_2 is melted at 1600°C in a crucible then the glass is cast onto a cold steel plate to form a disc of about 0.25 to 0.5 in (6.3 mm to 12.7 mm) thick. The slab is then cut into bars and heated to 715°C at 300°C/hr, to 765°C at 140°C/hr, to 1300°C at 300°C/hr and held at this temperature for 4 hours, then cooled at the furnace cooling rate for several hours to less than about 100°C. The cooled bar is subjected to four cycles of reheating to 800°C and cooling to ambient temperatures to minimize hysteresis.

Example 3

A composition identical to that of Example 2 was treated to the same conditions except that it is held at 1300°C for only 0.5 hours before cooling, and it was not subjected to further heating cycles.

Figure 7 shows a thermal expansion measurement on the material composition of Examples 2 and 3. Example 2 shows an average negative coefficient of expansion of $-52.8 \times 10^{-7}/^\circ\text{C}$ (measured between 25°-150°C) and essentially no hysteresis as evidenced by the very similar heating and cooling curves. Example 3 shows zero expansion over the same temperature range without hysteresis.

In order to obtain the desired degree of negative expansion it is preferable that the composition be maintained at the top temperature of 1300°C for about 3 to 4 hours to obtain a highly ordered crystal phase. It is evident that the material of Example 3 which was only maintained at 1300°C for 0.5 hour has a zero coefficient of expansion

and is still relatively disordered.

The heat recycling steps are not essential for achieving satisfactory hysteresis. However, 1 to 4 heat recycling steps may be beneficial. The heating rate is about 300°C per hour and the bar is maintained at 800°C for about 1 hour each cycle.

5 Referring to Figure 1 there is illustrated a first embodiment of the invention. The optical fiber reflective grating device 20 has a substrate 22 formed from a flat block of a negative expansion material, such as beta-eucryptite. An optical fiber 24 having at least one UV-induced reflective grating 26 written therein is mounted on the surface 28 and attached at either end of the surface at points 30 and 32. It is important that the
10 fiber is always straight and not subject to compression as a result of the negative expansion and thus the fiber is usually mounted under tension. Before attachment the fiber is placed under a controlled tension, as shown schematically by the use of a weight 34. The proper choice of tension assures that the fiber is not under compression at all anticipated use temperatures. However, the fiber can be under tension at all anticipated
15 use temperatures. The required degree of tension to compensate for the negative expansion in a particular application can readily be calculated by those with skill in this art.

The attachment material could be an organic polymer, for example an epoxy cement, an inorganic frit, for example ground glass, ceramic or glass-ceramic material,
20 or a metal. In one embodiment the fiber is tacked to the substrate with a UV-cured epoxy adhesive. Mechanical means for attaching the fiber can also be used.

Generally the optical fiber reflective grating is supplied with a coating material surrounding the fiber. In the preferred packaging approach the coating in the grating region of the fiber is left intact while it is removed in the substrate attachment region at
25 each end of the grating. However, the device can have the coating completely removed between the attachment locations. Removal of the coating can be accomplished by one of two methods : a non-contact, non-chemical stripping mechanism or by conventional chemical stripping.

In another embodiment, Figure 2, the fiber is not attached directly to the
30 substrate. Bonding pads 40, 42 made from a material differing from the substrate, for example a glass or a ceramic, are attached to the substrate at either end. The fiber 26 is

mounted to the pads at points 44, 46. These pads afford better attachment properties of the pad to the fiber than could be achieved from the substrate directly to the fiber because of the large thermal expansion mismatch. Suitable pad materials have a coefficient of thermal expansion intermediate between that of the fiber and the substrate for example between -50 and $+5 \times 10^{-7}$, preferably about -20×10^{-7} . Alternatively the pad could be a fused silica with a coefficient of expansion closely matching that of the fiber. The pad allows the stress of this joint induced by both the thermal mismatch and the tension of the fiber, to be spread out over a wider area, lessening the chances of cracking and detachment. The attachment materials for the fiber and pad connections are similar to those used for mounting the fiber directly to the substrate, for example, an epoxy cement, an inorganic frit, for example ground glass, ceramic or glass-ceramic material, or a metal.

In another embodiment, Figure 3, the negative expansion of the substrate material 22 is used to create a clamping force on the fiber. The attachment feature, which might be a hole or channel 50, 52 in a raised portion 54, 56 of the substrate, is formed in the substrate at room temperature with a gap that is very slightly smaller than the fiber. Referring to Figure 4, by lowering the temperature to a point lower than any anticipated use temperature, the substrate expands and allows the insertion of the fiber 24 into the channel 50. Warming of the substrate then causes substrate contraction and creates a clamping force for holding the fiber in the channel.

In another embodiment, Figure 5, the fiber 24 is attached to the substrate at points 30, 32 and the intermediate fiber length 60 is cushioned by a low modulus damping material 62. This low-modulus material, for example a silicone rubber coating surrounding the fiber or a pad of a silicone rubber, a natural or synthetic rubber or mixtures thereof, between the fiber and the substrate protects the fiber reflective grating against external perturbations such as mechanical shock or vibration. Bowing of the fiber is also minimized. In one embodiment the low modulus material is adhesively attached to the fiber and the substrate.

Mounting the fiber under tension will alter the optical properties of the device (for example, the center wavelength of a grating). This can be addressed by biasing the device with a reflective grating written therein to account for the tension, or it can be

done by mounting a fiber, for example a germania doped silica fiber, without a reflective grating written therein under tension and then exposing the fiber to UV light in order to fabricate the grating in the device *in situ*.

In a typical embodiment of the invention the temperature sensitivity of the center wavelength is about $0.0125 \text{ nm}/^\circ\text{C}$, the stress sensitivity of the center wavelength is 0.125 nm shift for 9g of tension, the bare fiber has a diameter of 125 microns, a coated fiber has a diameter of 250 microns. The strength of the fiber is $>200 \text{ kpsi}$ and therefore has a very high reliability.

Example Of An Athermalized Grating On A Beta-Eucryptite Substrate

The grating was written in a photorefractive-sensitive fiber, Corning SMF-228 fiber, and the fiber was hydrogen loaded at 100 atmospheres in a hydrogen chamber for one week. After removal of the fiber from the hydrogen chamber, a length of approximately 30 mm of coating was removed by mechanical stripping and the fiber was exposed to 240 nm laser irradiation to create the grating. The fiber was then mounted to a substrate of beta-eucryptite, prepared essentially according to the method of Example 2, under a 10 kpsi tension using a UV-curable epoxy adhesive. The assembled grating was heated to 125°C for 2 hours to out diffuse any remaining hydrogen and to eliminate low stability UV-induced traps. The fiber was thermally cycled between -40°C and $+125^\circ\text{C}$. A reference fiber was treated in exactly the same way, except it was not attached to a substrate. The grating center wavelength (Figure 8) varies by approximately 1.9 nm from -40°C to $+125^\circ\text{C}$ when not attached to the substrate and by only 0.2 nm when attached to the substrate.

Although this invention has been described for UV photo induced gratings it can also be applied to the packaging of other thermally sensitive devices. For instance, optical fiber couplers and optical waveguides could be athermalized by attachment to a negative expansion substrate.

An optical fiber fused coupler has two or more fibers fused together at one or more points along their length and is mounted on a substrate. Such couplers are thermally sensitive which results in a certain amount of thermal instability. Especially sensitive are biconically tapered couplers in which interferometric effects are used, for example a Mach-Zehnder interferometer. Such couplers can be athermalized by

mounting the coupler to a negative expansion substrate, such as the beta-eucryptite described in Example 2 above. Referring to Figure 9 there is illustrated a fused biconical coupler device 70 which includes a negative expansion substrate 72 to which are mounted two fibers 74, 76. The fibers are fused together at regions 78, 80. The
5 fibers are attached to the substrate near the ends at locations 82, 84 in the same manner as described above for the optical fiber reflective grating.

Waveguides can be defined, for example, in optical fibers or planar substrates. Such waveguides are thermally sensitive which results in a certain amount of thermal instability. Such waveguides can be athermalized by mounting the waveguide to a
10 negative expansion substrate, such as the beta-eucryptite described in Example 2 above. Referring to Figure 10, there is illustrated a planar waveguide device 90 which includes a negative expansion substrate 92 on which is adhesively mounted a layer of material 94 in which a planar waveguide 96 is fabricated by methods well known to those skilled in this art. The waveguide material can be, for example, a doped silica such as a germania
15 silicate, other suitable glass compositions, polymers and semiconductors, including semiconductors with gain, such as laser diodes.

The device of this invention is a completely passive system and mechanically simple, and demonstrates athermalization. The method of producing the device is advantageous because it provides temperature compensated optical devices which
20 tolerate shock and vibration and are thermally stable.

While the invention has been described in connection with a presently preferred embodiment thereof, those skilled in the art will recognize that many modifications and changes may be made therein without departing from the true spirit and scope of the invention, which accordingly is intended to be defined solely by the appended claims.

WHAT IS CLAIMED IS:

1. A method for producing an athermal optical device comprising:
providing a negative expansion substrate having an upper surface;
mounting a thermally sensitive, positive expansion optical component onto the
5 substrate upper surface and
affixing the component to the substrate at at least two spaced apart locations.

2. The method according to Claim 1, wherein the substrate comprise a
beta-eucryptite glass-ceramic.

10 3. The method according to Claim 2, in which the beta-eucryptite comprises
SiO₂ 43-55%, Al₂O₃ 31-42%, Li₂O 8-11%, TiO₂ 2-6%, and ZrO₄ 0-4% on a weight
percent basis.

15 4. The method according to Claim 1, wherein the component is affixed by a
layer of attachment material.

5. The method according to Claim 4, wherein the attachment material is one of a
polymer, a frit and a metal.

20 6. The method according to Claim 1, in which the optical component is an
optical fiber grating.

25 7. The method according to Claim 1, in which the optical component is an
optical fiber coupler, the coupler comprising at least two optical fibers fused together at
one or more points along their lengths.

8. The method according to Claim 1, in which the optical component is a
waveguide.

30 9. The method according to Claim 8, in which the waveguide is a planar

waveguide.

10. A method for producing an athermal optical fiber grating device comprising:
providing a negative expansion substrate having an upper surface and first and
5 second ends;

mounting an optical fiber with at least one grating defined therein onto the
substrate upper surface such that the grating lies between and at a distance from each
end; and

affixing the optical fiber to the substrate at at least two spaced apart locations.

11. The method according to Claim 10, further comprising applying a sufficient
tension to the optical fiber before the affixing step to maintain the fiber under tension at
all anticipated use temperatures.

12. The method according to Claim 10, wherein the optical fiber is affixed to
the substrate upper surface at a location between the grating and the first end and at a
location between the grating and the second end.

13. The method according to Claim 12, wherein the fiber is affixed by a layer of
attachment material.

14. The method according to Claim 14, wherein the attachment material is one
of a polymer, a frit and a metal.

15. The method according to Claim 14, wherein the polymer is an epoxy
adhesive.

16. The method according to Claim 12, wherein the affixing step comprises;
bonding a pad of material having a coefficient of expansion intermediate between that
of the fiber and the substrate to the upper substrate surface at each affixing location and
affixing the fiber to each pad.

17. The method according to Claim 12, wherein the fiber is cushioned along substantially the entire length of the fiber between the affixing locations by a low-modulus damping material.

5 18. The method according to Claim 12, wherein the substrate has a channel formed at each of the affixing locations of the upper surface sized to receive the fiber at a temperature lower than any anticipated use of the device and to clamp on the fiber at a normal use temperature range, further comprising;
 cooling the substrate to the lower temperature;
10 inserting the fiber in each channel; and
 warming the substrate to the normal use temperature range to clamp the fiber.

19. The method according to Claim 10, wherein the substrate comprise a beta-eucryptite glass-ceramic.

15

20. The method according to Claim 19, in which the beta-eucryptite comprises SiO_2 43-55%, Al_2O_3 31-42%, Li_2O 8-11%, TiO_2 2-6%, and ZrO_4 0-4% on a weight percent basis.

20 21. A method for producing an athermal optical fiber grating device comprising:
 providing a negative expansion substrate having an upper surface and first and second ends;
 mounting a photorefractive-sensitive optical fiber onto the substrate upper surface;
25 applying a sufficient tension to the optical fiber to maintain the fiber under tension at all anticipated use temperatures;
 affixing the optical fiber to the substrate at at least two spaced apart locations;
 and
 exposing the optical fiber to UV light in order to define at least one optical
30 grating therein such that the grating lies between and at a distance from each end either before or after the mounting step.

22. The method according to Claim 21, wherein the substrate comprise a beta-eucryptite glass-ceramic.

23. An athermal optical device comprising:
5 a negative expansion substrate having an upper surface;
a thermally sensitive, positive expansion optical component affixed to the substrate upper surface at at least two spaced apart locations.

24. The device according to Claim 23, in which the substrate comprises a
10 beta-eucryptite glass-ceramic.

25. The device according to Claim 24, in which the beta-eucryptite comprises
SiO₂ 43-55%, Al₂O₃ 31-42%, Li₂O 8-11%, TiO₂ 2-6%, and ZrO₄ 0-4% on a weight
percent basis.

26. The device according to Claim 23, in which the optical component is an
15 optical fiber grating.

27. The device according to Claim 23, in which the optical component is an
20 optical fiber coupler, the coupler comprising at least two optical fibers fused together at one or more points along their lengths.

28. The device according to Claim 23, in which the optical component is a
waveguide.

29. The device according to Claim 28, in which the waveguide is a planar
25 waveguide.

30. An athermal optical fiber grating device comprising;
30 a negative expansion substrate having an upper surface and first and second ends;

an optical fiber affixed to the substrate upper surface at at least two spaced apart locations; and

a grating defined in the optical fiber between and at a distance from each substrate end.

5

31. The device according to Claim 30, in which the optical fiber is affixed to the substrate upper surface at first and second spaced apart locations, the first location is between the grating and the first substrate end and the second location is between the grating and the second substrate end.

10

32. The device according to Claim 30, wherein the fiber is affixed by a layer of attachment material.

15

33. The device according to Claim 32, in which the attachment material is one of a polymer, a frit and a metal.

34. The device according to Claim 33, in which the polymer is an epoxy adhesive.

20

35. The device according to Claim 31, further comprising a bonding pad having a coefficient of expansion intermediate between that of the fiber and the substrate mounted between the optical fiber and the substrate at each of the first and second locations, the optical fiber being bonded to each bonding pad and each bonding pad being affixed to the substrate.

25

36. The device according to Claim 31, further comprising a low modulus damping material connected to substantially the entire length of the fiber between the affixing locations.

30

37. The device according to Claim 31, in which each affixing location comprises a channel sized to receive the fiber at a temperature lower than any anticipated use of

the device and to clamp on the fiber at normal use temperatures.

38. The device according to Claim 30, in which the substrate comprises a beta-eucryptite glass-ceramic.

5

39. The device according to Claim 38, in which the beta-eucryptite comprises SiO₂ 43-55%, Al₂O₃ 31-42%, Li₂O 8-11%, TiO₂ 2-6%, and ZrO₂ 0-4% on a weight percent basis.

10

40. The device according to Claim 39, in which the beta-eucryptite has a negative coefficient of thermal expansion between $-30 \times 10^{-7}/^{\circ}\text{C}$ and $-90 \times 10^{-7}/^{\circ}\text{C}$.

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FIG. 1

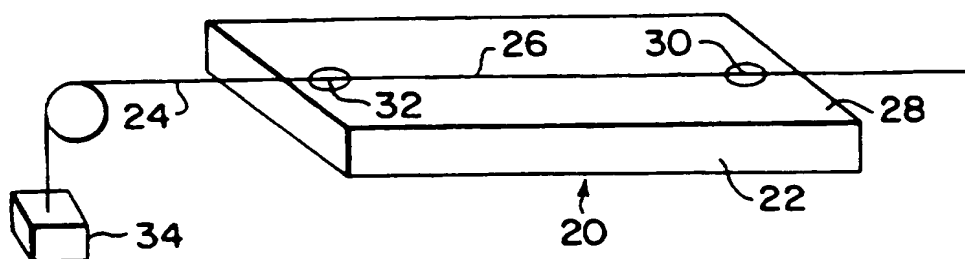


FIG. 2

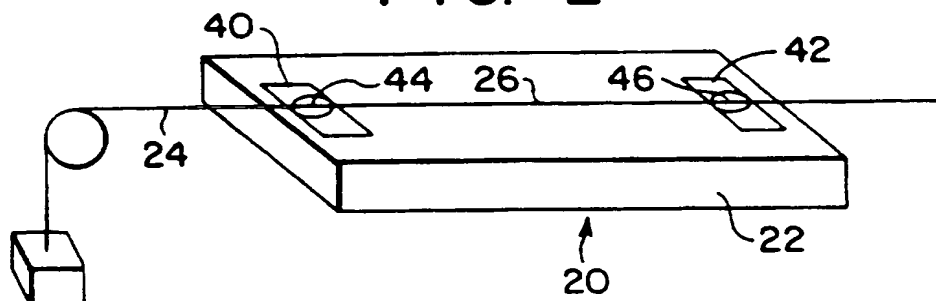
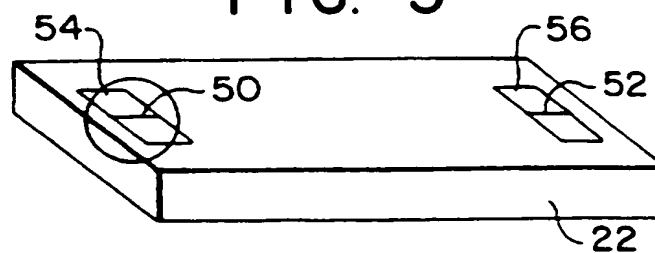


FIG. 3



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FIG. 4

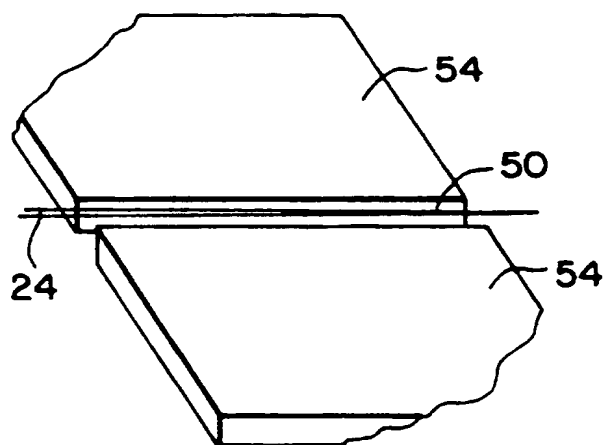


FIG. 5

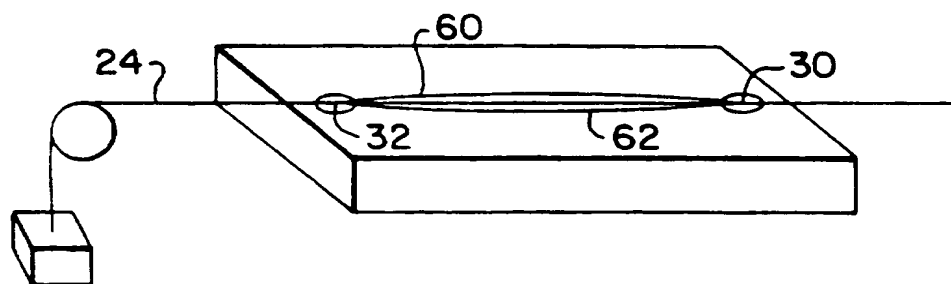
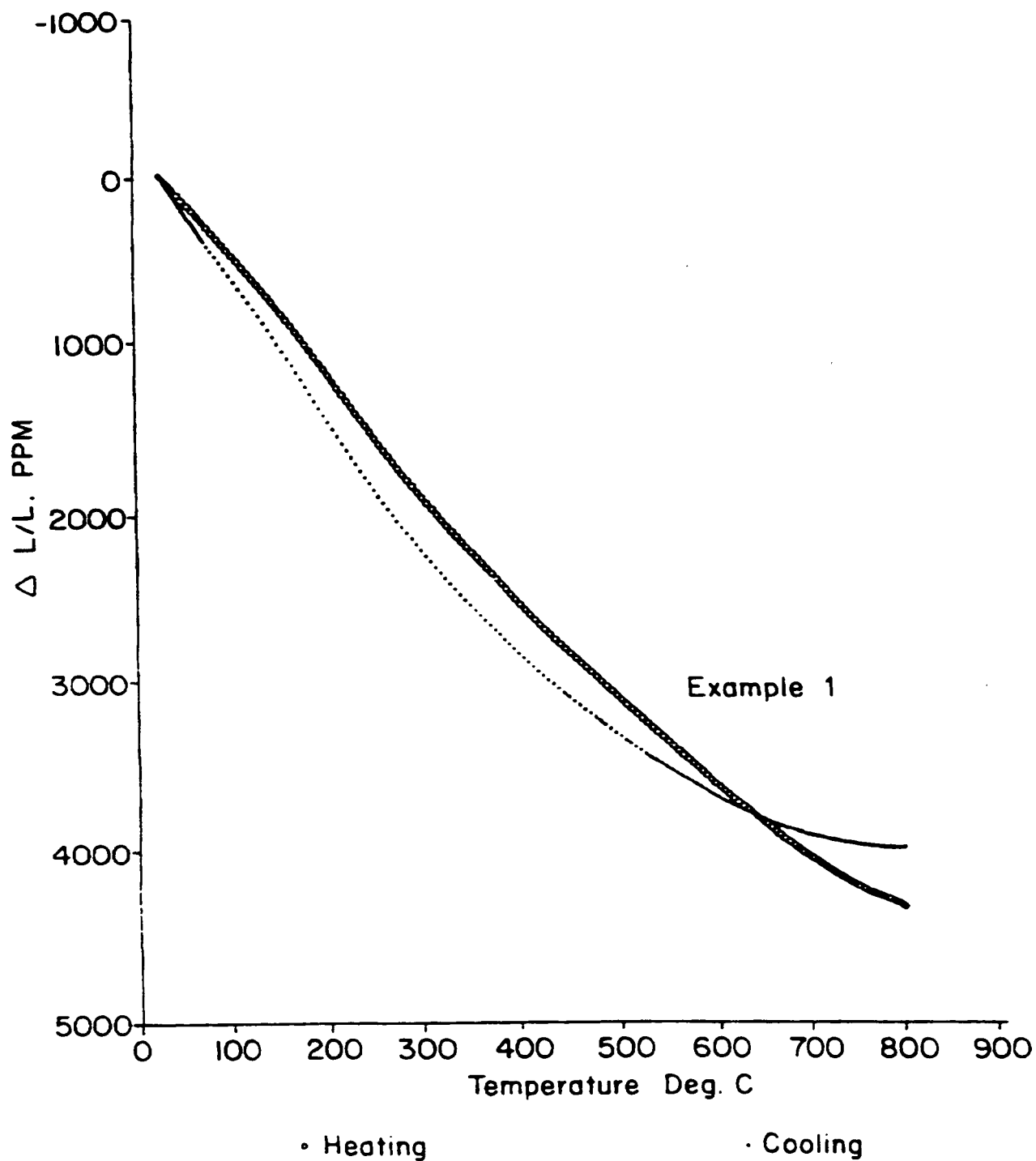
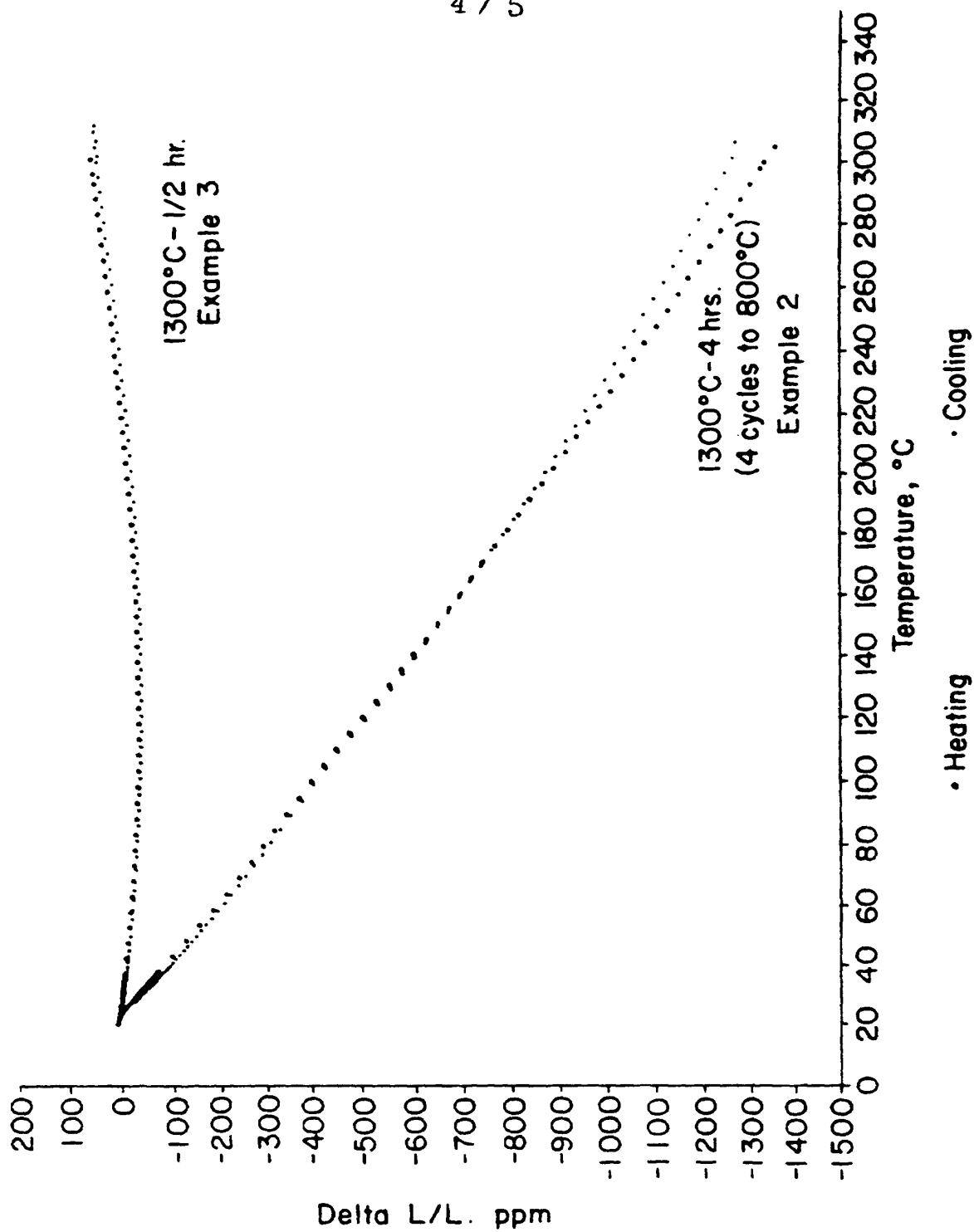


FIG. 6



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FIG. 7



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FIG. 8

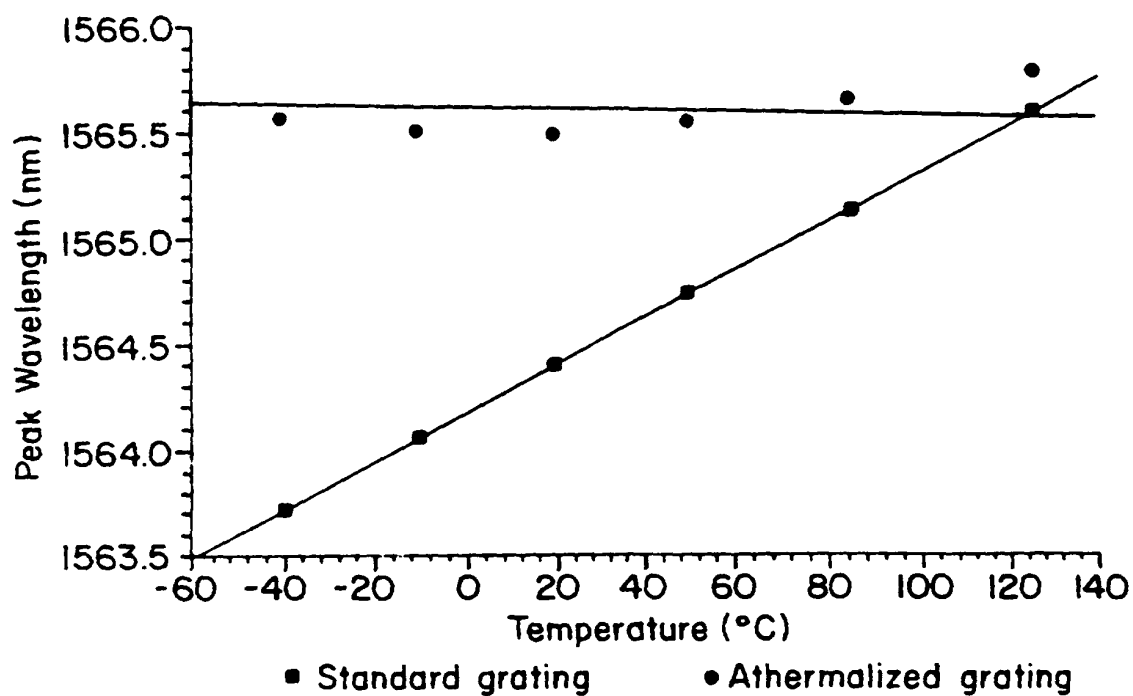


FIG. 9

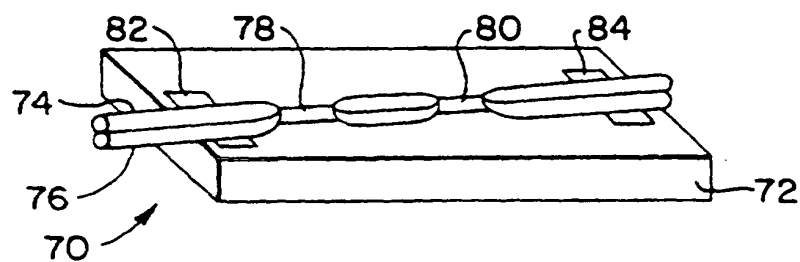
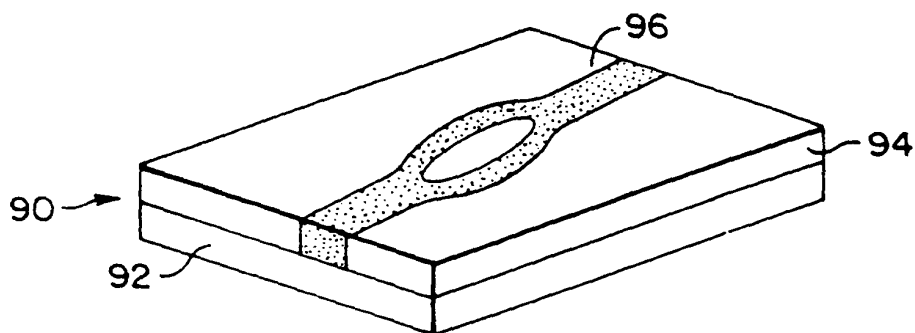


FIG. 10



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INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 96/13062

A. CLASSIFICATION OF SUBJECT MATTER IPC 6 G02B6/16 G02B6/10 G02B6/28		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 6 G02B		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	MATERIALS CHEMISTRY AND PHYSICS, vol. 42, 1995, pages 214-215, XP000612990 A.K.CHU ET AL.: "MULTILAYER DIELECTRIC MATERIALS OF SiO _x /Ta ₂ O ₅ /SiO ₂ FOR TEMPERATURE STABLE DIODE LASERS "	1,8,9, 23,28,29
Y	see page 214; figure 1	6,7,10, 26,30
Y	--- OFC'95 TECHNICAL DIGEST, vol. 8, 26 February 1995 - 3 March 1995, SAN DIEGO, pages 134-135, XP000613097 C.W.YOFFE ET AL.: "TEMPERATURE COMPENSATED OPTICAL FIBER BRAGG GRATINGS" cited in the application see the whole document ---	6,10,26, 30
-/-		
<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex.		
* Special categories of cited documents : <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p> </div> </div>		
Date of the actual completion of the international search <div style="text-align: center; font-weight: bold;">16 December 1996</div>		Date of mailing of the international search report <div style="text-align: center; font-weight: bold;">15.01.97</div>
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, Fax (+ 31-70) 340-3016		Authorized officer <div style="text-align: center; font-weight: bold;">Malic, K</div>

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US 96/13062

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US,A,5 426 714 (K.P.GADKAREE ET AL.) 20 June 1995 cited in the application see abstract; figures 1-3 ---	7
A	US,A,4 725 110 (W.H.GLENN ET AL.) 16 February 1988 cited in the application see abstract; figures 1-4 ---	21
A	ECOC'93, vol. 2, 12 - 16 September 1993, MONTREUX, pages 429-432, XP000492251 Y.KOKUBUN ET AL.: "THREE.DIMENSIONAL ATHERMAL WAVEGUIDE FOR NARROW-BAND OPTICAL FILTER" see the whole document -----	1,10,21, 23,30

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 96/13062

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